Illustrated Parts Manual

Original 20"

Homeowner Reel Mower

This model was produced between about 1968 and 2003. Some parts are no longer available, while most of the remaining are interchangeable with the newer "Classic" homeowner model introduced in 2014. There are a few instances where slight modifications or additional parts are needed, so be sure to check the comments included or contact us for more information.

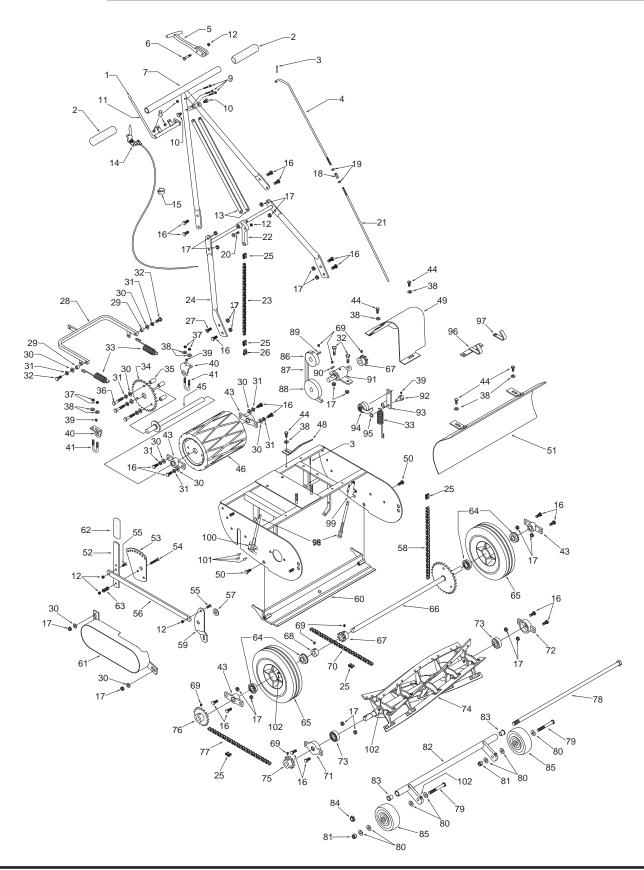




1028 4th Street SW, Bldg A • Auburn, WA 98001 • Phone: (253) 333-3345 • Fax: (253) 414-1293

www.caltrimmer.com info@caltrimmer.com

PARTS ILLUSTRATION



PARTS INFORMATION

RL205H/207H

PART NUMBER LISTING

ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
1	H0506	LEVER TIP (RED)	1	COMMENTS
	25502	GRIP, HANDLE		
2		,	2	
3	931	COTTER PIN, 3/32 x 3/4 Z	2	Mit in al to a hottom are writing 0 mate
4	H0507-2	CLUTCH ROD KIT, HO, 2-PIECE	1	Kit incl top, bottom, coupling & nuts
5	H0503	HANDLE, ROLLER LIFT	1	Black Only
6	905	BOLT, 1/4-28 x 1-1/4 HEX CAP	1	
7	H0501ST	HANDLE, TOP	1	No Longer Available
8	919	NUT, 10-32 NTE TIN NYLON Z	3	
9	901	BOLT, 10-32 x 1-1/4 PH PAN	3	
10	H0504	BOLT, TRUNNION 5/16-18	2	
11	H0505	LEVER, CLUTCH	1	
12	944	NUT, 1/4-28 THIN NYLOCK	4	
13	H0510	STRAP SET, ROLLER LIFT	1	No Longer Available
14	H0508	THROTTLE LEVER ASSY	1	
15	947	THROTTLE WIRE HOLDER	1	
16	909	BOLT, 5/16-24 x 3/4 HX G5 Z	23	
17	922	NUT, 5/16-24 THIN NYLOCK	20	
18	950	NUT, 1/4", COUPLING	1	
	920	NUT, 1/4-28 HEX Z	2	
20	021	BOLT, 1/4-28 x 1" HHCS	1	
21	H0507-2	CLUTCH ROD KIT, HO, 2-PIECE	1	Kit incl top, bottom, coupling & nuts
22	H0512	TOGGLE	1	
23	H0609	CHAIN, LIFT, HO	1	
24	H0501SB	HANDLE, BOTTOM	1	No Longer Available
25	H0806	LINK, CONN #41	5	
26	H0807	LINK, HALF #41	1	
27	941	SCREW, 5/16 x 5/8 RND SLOT M/S	1	
28	H0607	ROLLER YOKE, OLD HO	1	
29	H0608	BUSHING, YOKE	2	
30	928	WASHER, 5/16 SAE FLAT Z	11	
31	927	WASHER, 5/16 SPLIT LOCK	9	
32	910	BOLT, 5/16-24 x 7/8 HX G5 Z	4	
33	H0610	SPRING, ROLLER	3	
34	H0605	SPROCKET, ROLLER, LARGE, 30T	1	NLA, Change sprockets and chain to #40
35	Н0606	SPACER, SPROCKET, HO	3	
36	913	BOLT, 5/16-24 x 1-3/4 HX G5 Z	3	
37	007	NUT, 1/4-20 NYLOCK STD	4	
	948	WASHER, 1/4 SAE FLAT Z	9	
39	934	SET SCREW, 1/4-20 x 1/4 SOC SET	3	
40	H0604	CLAMP, ROLLER	2	
41	603	U-BOLT 1/44-28 ROUND, W/HDWE	2	
43	H0304	HOLDER, BEARING, 2-EAR W-5/8" BRG	4	With ball bearing installed
44	903	BOLT, 1/4-28 x 1/2 HX G5 Z	5	J
45	H0602	SHAFT, ROLLER HO	1	
46	H0601	8" ROLLER, HO	1	
48	H0706	GUARD, BELT HO	1	
49	H0408	GUARD, ENGINE CHAIN HO	1	NLA, H0408N can be used with modification
50	915	SCREW, 3/8-24 x 1", HEX CAP GR5, ZINC	2	, 110 10011 can be asea with mountation
51	H0402N	SHIELD, GRASS HO	1	
71	11070214	J. 112.25, GIV 155 115		

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RL205H/207H

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ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
52	H0422	HANDLE, HEIGHT ADJUST	1	
53	H0421	BRACKET, HEIGHT ADJUST	1	
54	942	SCREW, 1/4-28 x 1-1/2 PHIL FL	1	
55	943	BOLT, 1/4-28 x 3/4 FL SOC P	2	
56	H0426	CONNECTOR	1	
57	930	WASHER, 1/2 SAE FLAT G9 Z	1	
58	H0407	CHAIN, ENGINE, OLD HO, 41x38	1	
59	H0424	BRACKET, FRONT	1	
60	H0401-K	BED KNIFE KIT, HO	1	Includes replaceable bed knife (#20401)
61	H0410	GUARD, CHAIN REEL	1	Dark Green Only
62	H0423	GRIP, FLAT	1	
63	H0425	SPRING, HEIGHT ADJUSTER	1	
64	H0307	BEARING, WHEEL	4	Fits 5/8" drive shaft
65	H0306	TIRE ASSY W/BEARING HO	2	Fits 5/8" drive shaft
66	H0301	SHAFT, DRIVE, 5/8" HO	1	
67	H0309	SPROCKET, 8T x 5/8 HO	2	Includes set screws
67	H0816	SPROCKET, 9T x 5/8, HO	1	Includes set screws
67	H0818	SPROCKET, 10T x 5/8, HO	1	Includes set screws
68	H0305	COLLAR, HO	1	Includes set screws
69	935	SET SCREW, 5/16-24 x 5/16 KNURLED	6	
70	20611	CHAIN, ROLLER, OLD HO, 41x36	1	
71	H0204N	HOLDER, REEL BEARING, RIGHT, HO	1	
72	H0203	HOLDER, REEL BEARING, LEFT, HO	1	
73	H0202	BEARING, REEL	1	
74	H0201-5	BLADE, REEL, 20", 5 BLADE	1	
74	H0201-7	BLADE, REEL, 20", 7 BLADE	1	
75	H0820	SPROCKET, REEL, 11T x 5/8	1	
76	H0310	SPROCKET, REEL, 17T x 5/8	1	
77	H0206	CHAIN, REEL, OLD HO, 41x46	1	
78	H0403	ROD, TIE 20"	1	
79	917	BOLT, CASTER AXLE, 20"	2	
80	929	WASHER, 3/8 SAE FLAT Z	7	
81	908	NUT, 3/8-24 NYLOCK Z	2	
82	H0101N	BRACKET, CASTER, 20"	1	Includes zerk fittings
83	H0106	BUSHING, CASTER BAR	2	merades zerk neurigs
84	924	NUT,1/2-20 NTE NYLON Z	1	
85	25102-2	CASTER SET (2)	1	Alternative rubber casters 25102-2D
86	H0700	PULLEY, ENGINE, 2-1/2" x 5/8", HO	1	ARCHITECTUBRET CUSTOTS 25102 25
86	H0700H	PULLEY, ENGINE, 2-1/2 x 3/8 , 110	1	Honda engine, 3/4" crankshaft
87	H0705	BELT, 18"	1	Homa engine, 3/4 Crankshart
88	H0702	PULLEY, PILLOW BLOCK, 3" x 5/8", HO	1	
89	H0703	KEY, PULLEY	1	
90	H0704	KEY, PULLEY	1 1	
			1	Fits old and new units
91	H0707HN	PILLOW BLOCK BEADING / SHAFT		
91	H0707BN	PILLOW BLOCK BEARING / SHAFT	1	Fits old and new units
92	H0710	SWIVEL	1	
93	H0709	TOGGLE, BELT TIGHTENER, HO	1	Dearing set only and breaks W10743
94	H0711	IDLER (FOR BELT TIGHTENER)	1	Bearing set only, angle bracket #H0712
95	925	NUT, PAL	1	Currently not available

PARTS INFORMATION

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				PART NUMBER LISTING
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
96	25803H	HOOK, CATCHER, HONDA	1	
97	H0803	HOOK, CATCHER, BRIGGS	1	
98	H0404	SCREW, MICRO ADJUSTING	2	
99	H0405	BRACKET, ADJUSTER, LEFT	1	
100	H0406	BRACKET, ADJUSTER, RIGHT	1	
101	TBD	RIVET, E3 x .375 STPLSOL	3	NLA, Use H0921, H0922, H0923 to mount
102	H0207	FITTING, GREASE	4	
TBD	20801	GRASS CATCHER, 20"	1	High-density polyethylene

DECALS • FIGURE 8

Decal Set, Order #25900













MARNING

AVOID SERIOUS INJURY OR DEATH

- READ THE OPERATOR'S MANUAL.
- GO ACROSS SLOPES, NOT UP AND DOWN.
- DO NOT MOW WHEN CHILDREN OR OTHERS ARE AROUND.
- LOOK DOWN AND BEHIND BEFORE AND WHILE MOVING BACKWARDS.
- REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADES
- KEEP SAFETY DEVICES (GUARDS, SHEILDS, SWITCHES, ETC.) IN PLACE AND WORKING.





Original Trimmer Decal Order #25913

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OPTIONAL ACCESSORIES • FIGURE 7

20" Front Rollers



The front roller replace the standard caster wheels and provides a few advantages. First, this adds additional weight to the front of the mower for more stable tracking which is helpful for rougher yards. It also minimizes uneven cut from low spots and allows the mower to hang over the lawn edges and flower beds for extra close cuts. They are made of hard plated steel and have large sealed ball bearing for long life durability

Back-Lapping Kits



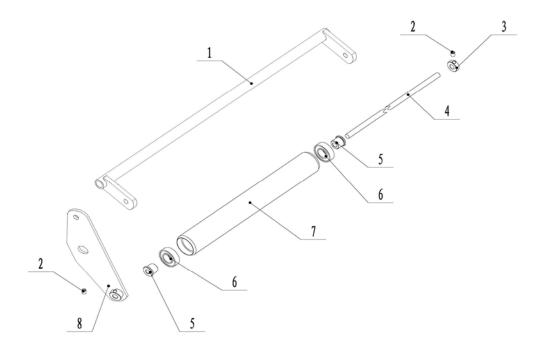




Back-Lapping helps improve the cutting action by removing nicks and high spots from the surfaces to create a more consistent contact between the blade and bed knife for an effective scissor cut.

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20/25" Front Roller



FR-20 - 20" Front Roller Assembly

Ref#	Part Number	Description	Qty	Comments
1	H0939	FRAME, FR-20, GREEN	1	
2	935	SET SCREW, 5/16-24 x 5/16 KNURLED	2	
3	H0940	COLLAR, FR-20, FR-25	1	
4	H0941	ROLLER SHAFT, FR-20	1	
5	H0942	BEARING SLEEVE, FR-20, FR-25	2	
6	H0934	BALL BEARING, FR-20, FR-25 ROLLER	2	
7	H0943	ROLLER ONLY, FR-20	1	
8	H0944	BRACKET, GREEN, FR-20, FR-25	1	

FR-25 - 25" Front Roller Assembly

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Ref#	Part Number	Description	Qty	Comments		
1	H0945	FRAME, FR-25, GREEN	1			
2	935	SET SCREW, 5/16-24 x 5/16 KNURLED	2			
3	H0940	COLLAR, FR-20, FR-25	1			
4	H0946	ROLLER SHAFT, FR-25	1			
5	H0942	BEARING SLEEVE, FR-20, FR-25	2			
6	H0934	BALL BEARING, FR-20, FR-25 ROLLER	2			
7	H0947	ROLLER ONLY, FR-25	1			
8	H0944	BRACKET, GREEN, FR-20, FR-25	1			